



Typical composition/recipe for QPAC 40TM in ceramic and glass applications (weight basis):

Composition:

- 85 - 90 wt % ceramic/glass
- 10 - 5 wt % QPAC 40
- 3 wt % plasticizer (see below)
- 2 wt% dispersant (see below)

Plasticizers compatible with QPAC 40:

- Propylene Carbonate
- Butyl Benzyl Phthalate
- Dipropylene Glycol Dibenzoate
- Acetyl Triethyl Citrate
- Tributoxy Ethyl Phosphate
- Dibutoxy Ethyl Adipate

Dispersants for QPAC 40:

- Darvan C
- Zephyr 8000
- Duramax D-3019

Blend with Solvent: See attached data sheet (Solubility of QPAC 40).
Data based on blend of 5 grams of QPAC 40TM and 45 grams of solvent.